
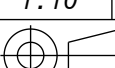
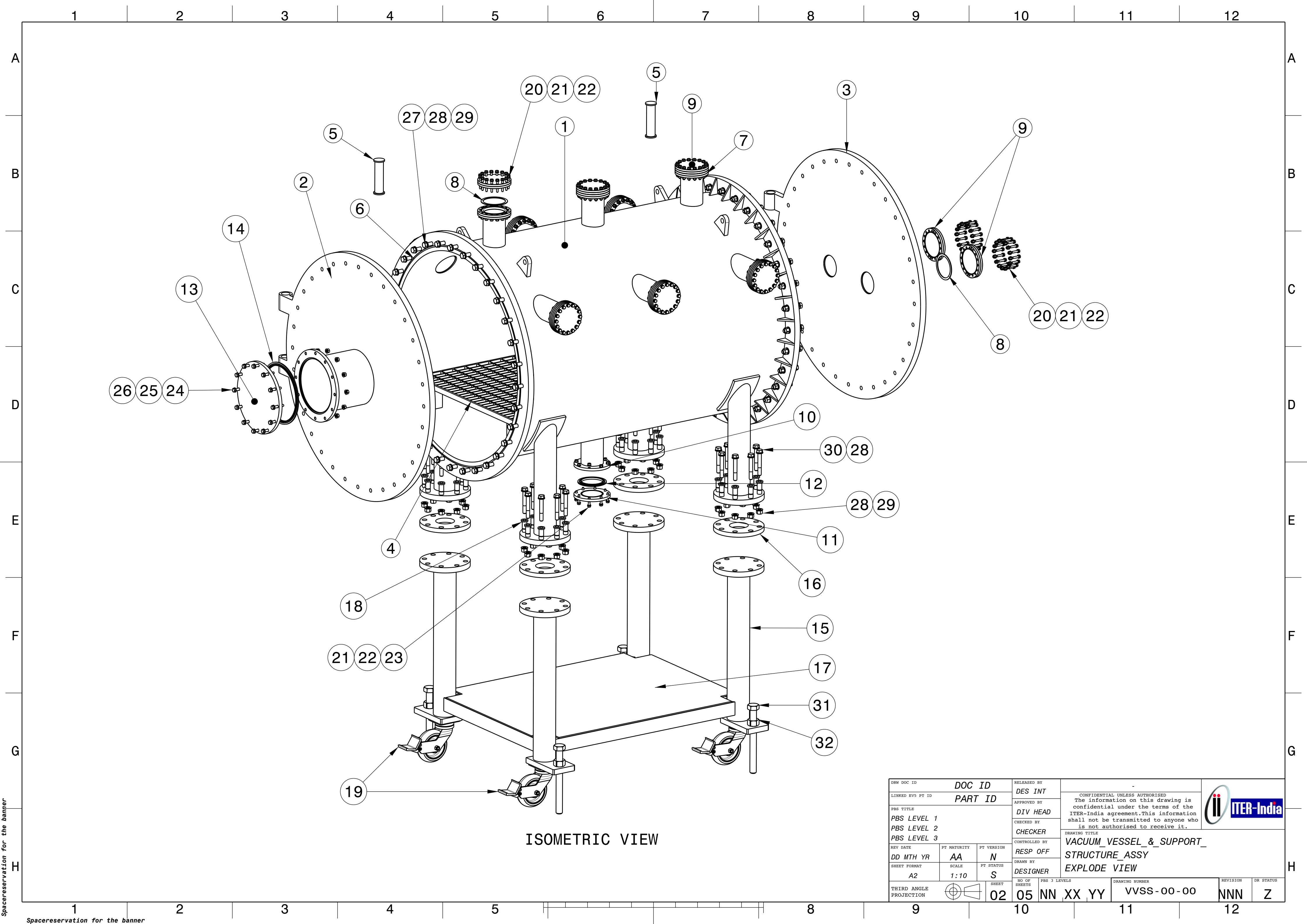


FRONT VIEW


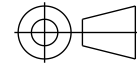
RIGHT VIEW


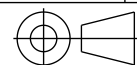

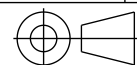

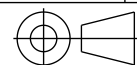
ISOMETRIC VIEW

DRW DOC ID			DOC ID			RELEASED BY			DES INT			<div></div>							
LINKED EV5 PT ID			PART ID			APPROVED BY			CONFIDENTIAL UNLESS AUTHORISED The information on this drawing is confidential under the terms of the ITER-India agreement.This information shall not be transmitted to anyone who is not authorised to receive it.										
PBS TITLE						DIV HEAD						<div>VACUUM_VESSEL_&_SUPPORT_STRUCTURE_ASSY</div>							
PBS LEVEL 1						CHECKED BY													
PBS LEVEL 2						CHECKER													
PBS LEVEL 3						CONTROLLED BY						DRAWING TITLE							
REV DATE		PT MATURITY		PT VERSION		RESP OFF						STRUCTURE_ASSY							
DD MTH YR		AA		N		DRAWN BY						-							
SHEET FORMAT		SCALE		PT STATUS		DESIGNER													
A2		1:10		S															
THIRD ANGLE PROJECTION						SHEET	NO OF SHEETS	PBS 3 LEVELS				DRAWING NUMBER				REVISION		DR STATUS	
			01			05	NN	XX	YY	VVSS-00-00				NNN		Z			



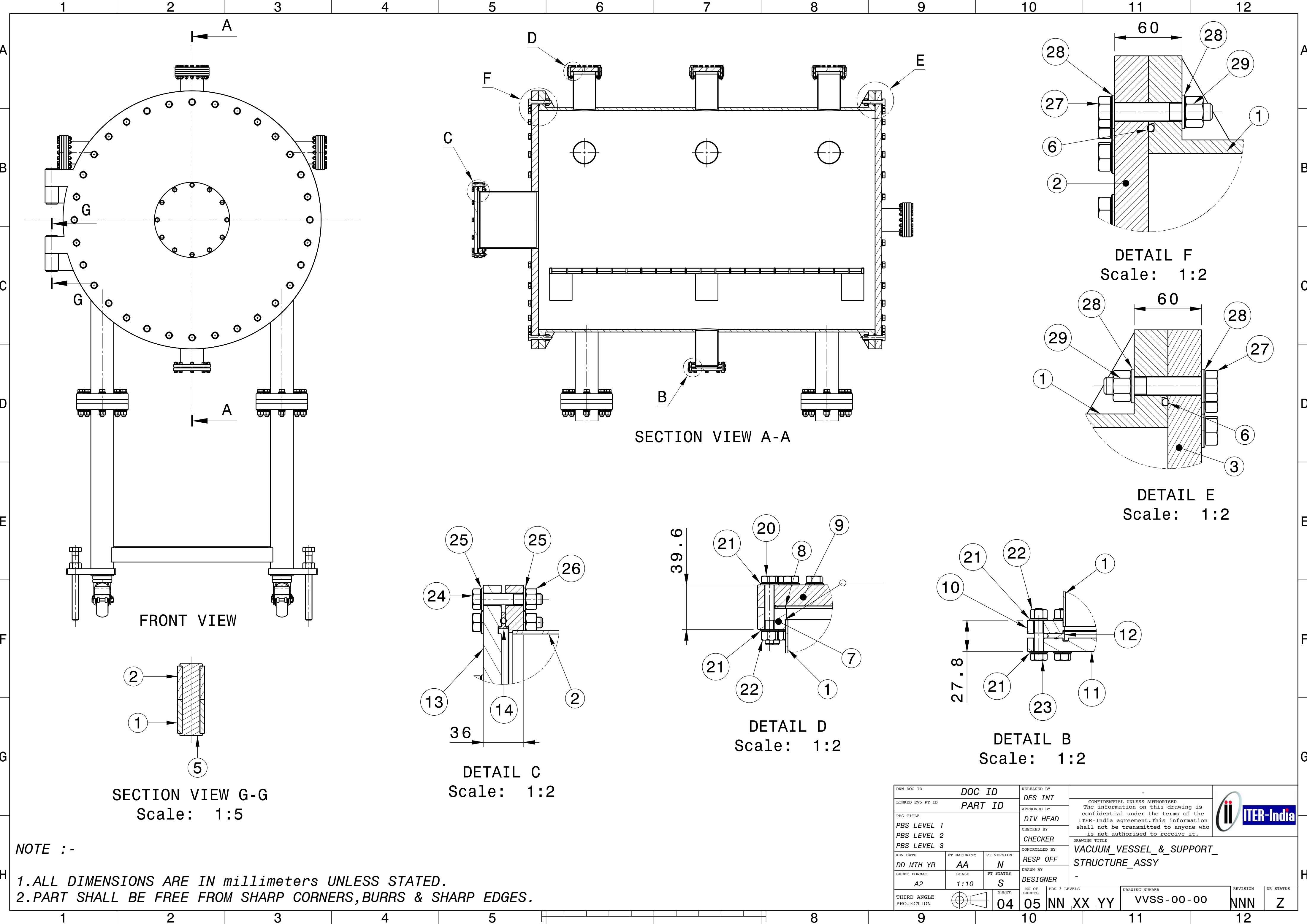
ISOMETRIC VIEW

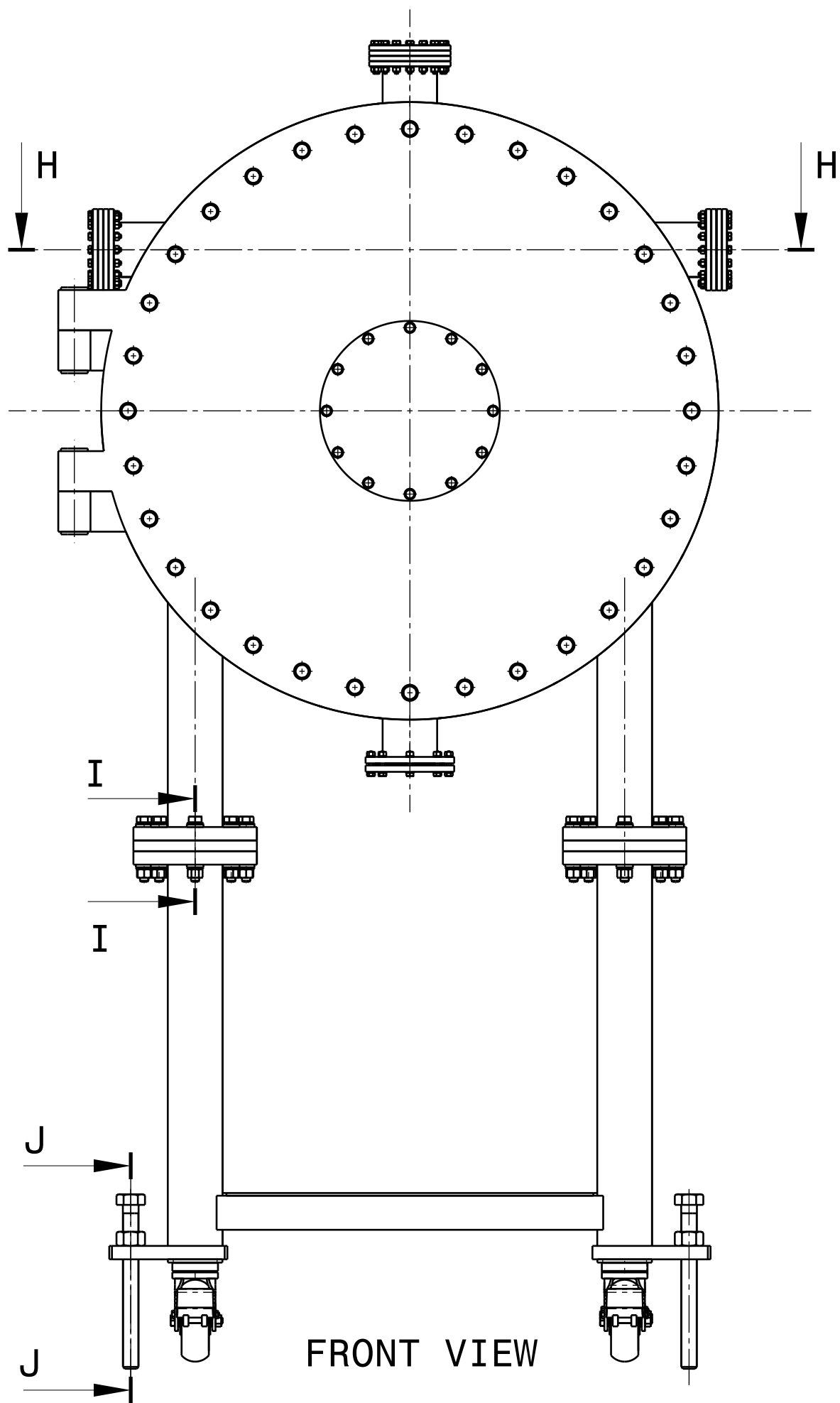
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DD MTH YR		AA		N		RESP OFF										
SHEET FORMAT		SCALE		PT STATUS		DRAWN BY										
A2		1:10		S		DESIGNER										
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					02		05		NN XX YY		VVSS-00-00		NNN		Z	

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COPPER</td><td>1</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>36</td><td>ISO_4016_M8x65_BOLT_HEXA_HEAD</td><td></td><td>32</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>37</td><td>ISO_4762_M8x30_HEXA_SCKT_CAPSCREW</td><td></td><td>16</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>38</td><td>METALLIC_HOSE_SS-FX4TM8TM8-100CM-SWAGELOK</td><td>SS304</td><td>4</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>39</td><td>CF40_MULTI_PIN_BAYONET_FEEDTHROUGH</td><td>SS304</td><td>1</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>40</td><td>35CF-40CF_GASKET</td><td>OFHC COPPER</td><td>1</td><td>STD</td><td></td><td>SPARE</td></tr><tr><td>41</td><td>100CF_BLANK_FLANGE+PIPE</td><td>SS304</td><td>2</td><td>PART</td><td>VVSS-EX-02</td><td>SPARE</td></tr><tr><td>42</td><td>100CF_TO_25KF_FLANGE_ADAPTER</td><td>SS304</td><td>1</td><td>PART</td><td>VVSS-EX-03</td><td>SPARE</td></tr><tr><td>43</td><td>100CF_TO_40KF_FLANGE_ADAPTER</td><td>SS304</td><td>1</td><td>PART</td><td>VVSS-EX-04</td><td>SPARE</td></tr><tr><td>44</td><td>100CF_TO_40CF_FLANGE_ADAPTER</td><td>SS304</td><td>1</td><td>PART</td><td>VVSS-EX-05</td><td>SPARE</td></tr></table>												SR. 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PART NAME	MATERIAL	QUANTITY	TYPE	DRAWING NUMBER	REMARKS	1	VACUUM_VESSEL	SS304	1	PART	VVSS-00-01		2	BLANK_FLANGE_WITH_ISO250F_PORT	SS304	1	ASSY	VVSS-00-02		3	BLANK_FLANGE_WITH_DN100CF_PORT	SS304	1	ASSY	VVSS-00-03		4	ALUMINIUM_GRATING_PLATE	SS304	1	PART	VVSS-00-04		5	PIN	SS304	4	PART	VVSS-00-05		6	O-RING	VITON	2	PART	VVSS-00-06		7	100CF_BORED_FLANGE	SS304	11	STD			8	100CF_GASKET_OFHC_COPPER	OFHC COPPER	11	STD			9	100CF_BLANK_FLANGE	SS304	11	STD			10	ISO100_F_BORED_FLANGE	SS304	1	STD			11	ISO100_F_BLANK_FLANGE	SS304	1	STD			12	ISO100_F_HV_CENTERING_RING	SS304	2	STD			13	ISO250_F_BLANK_FLANGE	SS304	1	STD			14	ISO250_F_HV_CENTERING_RING	SS304	1	STD			15	SUPPORT_STRUCTURE	SS304	1	PART	VVSS-00-07		16	ISOLATION_DISK_OD230	TEFLON	4	PART	VVSS-00-08		17	SUPPORT_STRUCTURE_PLATE	SS304	1	PART	VVSS-00-09		18	ISOLATION_BUSH	TEFLON	64	PART	VVSS-00-10		19	6_INCH_SWIVEL_CASTER_WHEEL_ASSY		4	STD			20	ISO_4016_M8x55_BOLT_HEXA_HEAD		176	STD			21	ISO_7089_WASHER_8x16_PLAIN_SERIES		400	STD			22	ISO_4034_NUT_M8_HEXA_HEAD		216	STD			23	ISO_4016_M8x40_BOLT_HEXA_HEAD		8	STD			24	ISO_4016_M10x55_BOLT_HEXA_HEAD		12	STD			25	ISO_7089_WASHER_10x20_PLAIN_SERIES		24	STD			26	ISO_4034_NUT_M10_HEXA_HEAD		12	STD			27	ISO_4016_M16x90_BOLT_HEXA_HEAD		64	STD			28	ISO_7089_WASHER_16x30_PLAIN_SERIES		192	STD			29	ISO_4034_NUT_M16_HEXA_HEAD		96	STD			30	ISO_4016_M16x110_BOLT_HEXA_HEAD		32	STD			31	ISO_4018_M30x300_HEXA_HEAD_SCREW		4	STD			32	ISO_4034_NUT_M30_HEXA_HEAD		4	STD			33	ISO_4762_M8x12_HEXA_SCKT_CAPSCREW		16	STD			34	250CF_TO_ISO100F_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-01	SPARE	35	250CF_GASKET_OFHC_COPPER	OFHC COPPER	1	STD		SPARE	36	ISO_4016_M8x65_BOLT_HEXA_HEAD		32	STD		SPARE	37	ISO_4762_M8x30_HEXA_SCKT_CAPSCREW		16	STD		SPARE	38	METALLIC_HOSE_SS-FX4TM8TM8-100CM-SWAGELOK	SS304	4	STD		SPARE	39	CF40_MULTI_PIN_BAYONET_FEEDTHROUGH	SS304	1	STD		SPARE	40	35CF-40CF_GASKET	OFHC COPPER	1	STD		SPARE	41	100CF_BLANK_FLANGE+PIPE	SS304	2	PART	VVSS-EX-02	SPARE	42	100CF_TO_25KF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-03	SPARE	43	100CF_TO_40KF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-04	SPARE	44	100CF_TO_40CF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-05	SPARE	A
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40	35CF-40CF_GASKET	OFHC COPPER	1	STD		SPARE																																																																																																																																																																																																																																																																																																																																		
41	100CF_BLANK_FLANGE+PIPE	SS304	2	PART	VVSS-EX-02	SPARE																																																																																																																																																																																																																																																																																																																																		
42	100CF_TO_25KF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-03	SPARE																																																																																																																																																																																																																																																																																																																																		
43	100CF_TO_40KF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-04	SPARE																																																																																																																																																																																																																																																																																																																																		
44	100CF_TO_40CF_FLANGE_ADAPTER	SS304	1	PART	VVSS-EX-05	SPARE																																																																																																																																																																																																																																																																																																																																		
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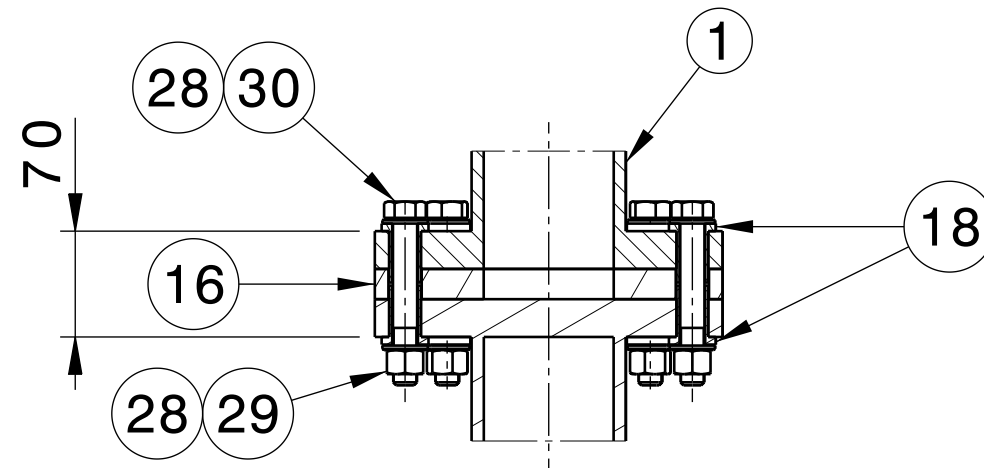
Spacereservation for the banner

Spacereservation for the banner

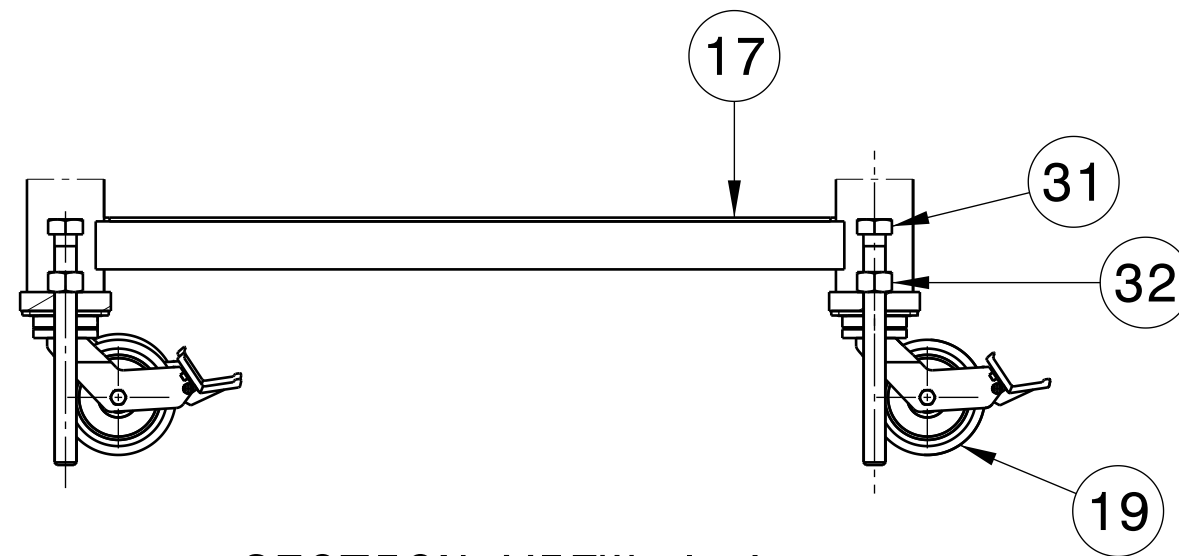




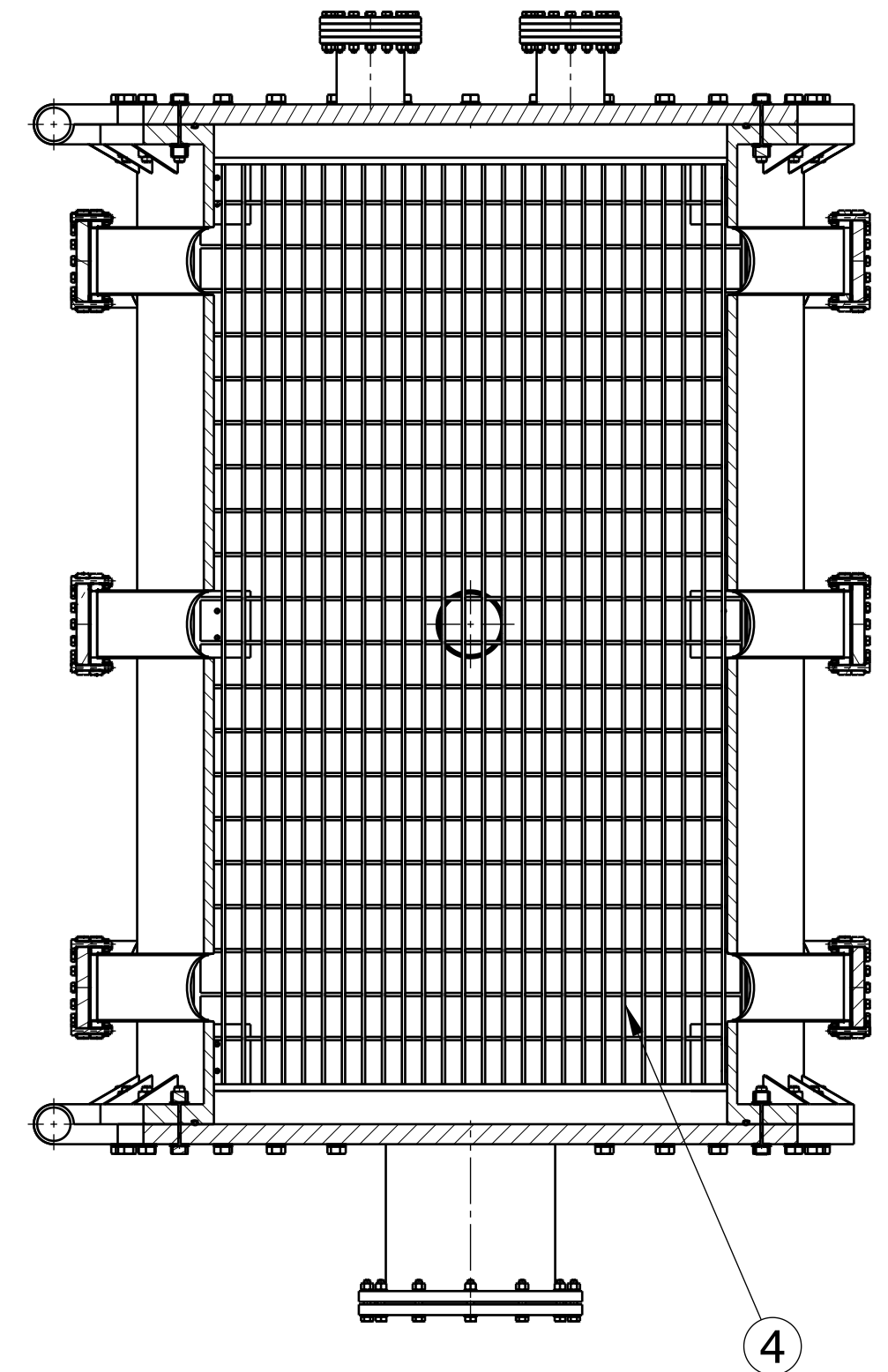
FRONT VIEW



SECTION VIEW I-I
Scale: 1:5





SECTION VIEW J-J



SECTION VIEW H-H

NOTE :-

- 1.ALL DIMENSIONS ARE IN millimeters UNLESS STATED.
- 2.PART SHALL BE FREE FROM SHARP CORNERS,BURRS & SHARP EDGES.

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PBS LEVEL 1						CHECKED BY			DRAWING TITLE VACUUM_VESSEL_&_SUPPORT_ STRUCTURE_ASSY								
PBS LEVEL 2						CHECKER											
PBS LEVEL 3						CONTROLLED BY											
REV DATE		PT MATURITY		PT VERSION		RESP OFF											
DD MTH YR		AA		N													
SHEET FORMAT		SCALE		PT STATUS		DRAWN BY			DESIGNER								
A2		1:10		S													
THIRD ANGLE PROJECTION						SHEET		NO OF SHEETS		PBS 3 LEVELS		DRAWING NUMBER		REVISION		DR STATUS	
						05		05		NN XX YY		VVSS-00-00		NNN		Z	