

#### ITER-India, Institute for Plasma Research

Block A, Sangath SKYZ, Bhat- Motera Road, Koteshwar, Ahmedabad 380005 Gujarat, India.

www.iter-india.org

Email: pws.group@iter-india.org

# **Minor Fabrication Work**

### ENQUIRY - LOCAL

| OFFICE | COPY |
|--------|------|
|--------|------|

ENQUIRY NO Date Due Date : Enq/MF/1/PWSP : 08/09/2020

: 25/09/2020 by 5:00 PM (IST)

We invite your rate/s for the following item/s. The Instructions to bidders and Terms & Conditions are attached herewith.

#### Important Note :

- 1. Enquiry No., Date & Due Date should appear on the envelope otherwise your offer will be rejected.
- ITER-India, IPR is entitled to avail concessional rate of GST @ 5% (2.5% CGST and 2.5% SGST) as per Central Goods and Service Tax (CGST) Notification No. 45/2017-Central Tax (Rate) dated 14th November, 2017, State Goods and Service Tax (SGST) Notification No. 45/2017 – State Tax (Rate) dated 15th November, 2017 and IGST @ 5% as per Notification No. 47/2017-Integrated Tax (Rate) dated 14th November, 2017 for supply of Goods. Therefore, please consider GST in your quotation accordingly.
- 3. Quotations in hard copy should be addressed to Project Manager, Power Supply Group only at above address. Email quotations are not acceptable
- 4. Any clarification on this enquiry may be sought from pws.group@iter-india.org

| Sr No. | Material Description             | Quantity | Unit |
|--------|----------------------------------|----------|------|
| 1      | SWITCHED POWER SUPPLY (SPS) CARD | 45       | NOS  |

#### Note:

- (1) The required Completion period is within 3 Months from the date of order.Vendor must specify the completion period in the quotation.
- (2) Technical specifications are appended herewith.

Encl:- as above

Project Manager (Narinder Pal Singh) Power Supply ITER-India

Note: This Enquiry is electronically generated and no signature is required.

#### TERMS AND CONDITIONS

- 1. The quotation and any order resulting from this enquiry shall be governed by our Conditions of Order and supplier quoting against this enquiry shall be deemed to have read and understood the same in total
- 2. Where counter terms and conditions have been offered by the Tenderer, the same shall not be deemed to have been accepted by ITER-India unless our specific written acceptance thereof is obtained.
- 3. Quotation: Your quotation superscripting our enquiry No., date, due date and brief description of item should be submitted in sealed envelope on or before the due date. Late/ Delayed/incomplete quotations will not be considered. Envelopes received without Enquiry number, date, due date and brief description of item may be rejected.
- 4. The quoted prices should be firm for a period of 30 days from due date of bid submission. ITER-India is not bound to accept lowest rate/s. Bidder shall submit the price bid/offer on Bidder's letter head with official seal and sign on each page.
- 5. The bid documents shall be prepared in English language only
- 6. All pages of the bid documents shall be numbered. Each page of the bid document shall be stamped and initialized.
- 7. In the event of any date indicated above is a declared Holiday, the next working day with the same time limit shall become operative for the respective purpose mentioned herein
- 8. In case of deviation in payment terms including demand of advance other than specified in payment schedule and accepted by ITER-India, prevailing Prime Lending Rate (PLR) of SBI will be loaded for price comparison purpose
- 9. ITER-India and their authorized representatives may visit the Contractor/Sub-contractors if required as part of technical evaluation process
- 10. ITER-India reserves the right to place order on one or more parties.
- 11. Specifications: Material should be offered strictly conforming to our specifications/drawings, if any. Deviation, if any, should be clearly indicated by the supplier in their quotation. The Tenderer should also indicate the Make/Type number of the materials offered and catalogues, technical literature and samples, wherever necessary should accompany the quotation. Clarification/s on specifications/drawings should be obtained from Purchaser before submitting quotation.
- 12. Terms of Prices : Quotation should be submitted on door delivery basis, duly packed without extra charge wherever possible.
- 13. Unit rate/s should be valid throughout the validity of Purchase Order for addition/deletion purposes. Break-up of price should be furnished. The quoted price should not be subject to price escalation for whatsoever reasons. The quoted price shall be firm, fixed and non-revisable during the validity/ extended validity of Purchase Order.
- 14. Prices are required to be quoted according to the units indicated in the tender form/Enquiry. When Quotations are given in terms of units other than those specified in the tender form, relationship between the two sets of units must be furnished.
- 15. Tender should be free from Correction and Erasures. Corrections, if any, must be attested. All amounts shall be indicated both in words as well as in figures. Where there is difference between amounts quoted in words and figures, amount quoted in words shall prevail. Unsigned quotations will summarily be rejected.
- 16. ITER-India shall be under no obligation to accept the lowest or any tender and reserves the right of acceptance of the whole or any part of the tender or portion of the quantity offered and the tenderers shall supply the same at the rates quoted. ITER-India also reserves the right to split the order at its sole discretion
- 17. Delivery Date/Period: Delivery period is essence of the Order. Supplier must indicate the firm delivery date by which the materials will be dispatched / delivered by them from the date of our order.
- 18. Inspection: Materials on its arrival at ITER-India will be inspected by our Engineer/Stores In-Charge, and his decision in the matter will be final. However, where the items are required to be inspected at the Suppliers Premises, Supplier has to give advance notice to the Purchaser regarding readiness of the material to enable Purchase/Stores section to depute his representative for inspection.
- 19. Payment: Payment will be arranged for accepted materials only within 30 days from the date of acceptance of materials at ITER-India and receipt of error free bills in our accounts section, complete in all respects.
- 20. No correspondence will be entertained within 30 days from the date of receipt of material and bills, whichever is later.
- 21. Warranty: The Stores/Items offered should be guaranteed for a minimum period of twelve months from the date of acceptance, against defective materials, design, workmanship, operation or manufacture. For defects noticed and communicated during the Guarantee period, replacement/rectification should be arranged free of cost within a reasonable period of such notification. In case where our specifications call for a guarantee period more than 12 months specifically, then such a period shall apply.
- 22. The Contractor/Supplier shall at all times indemnify the purchaser against all claims which may be made in respect of the stores for infringement of any right protected by Patent, Registration of design or Trade Mark and shall take all risk of accidents or damage, which may cause failure of supply from whatever cause arising and the entire responsibility for sufficiency of all means used by him for the fulfillment of the Order.
- 23. Successful tenderer will have to furnish in the form a Bank Guarantee or in Indemnity Bond form as called for by the Purchaser towards adequate security for the materials/property provided/issued by the Purchaser as Free Issue Material for the due execution of the Order. Insurance for the Free Issue Material shall be arranged by the Supplier/Contractor at his risk and cost.
- 24. Non-compliance to tender specifications and/or tender scope and/or tender terms and conditions are liable for rejection. Decision of ITER-India in respect of non-compliance shall be final and binding on the bidders.
- 25. Canvassing in any form with regard to this tender will lead to rejection of the bid.
- 26. The Project Director, ITER-India reserves the right to accept or reject any quotations fully or partly or to cancel the enquiry without assigning any reasons.
- 27. This enquiry is not a commitment and the Purchaser reserves the right to reject or cancel any or all offers.
- 28. Jurisdiction: The Order shall be governed by the Laws of India for the time being in force. The Courts of Ahmedabad/Gandhinagar only shall have jurisdiction to deal with and decide any legal or dispute arising out of this Order.
- 29. Unsuccessful bidders will not be intimated about the results of the enquiry/tender.
- 30. Purchase will not be responsible for payment of any interest to the Supplier, in case of delay in releasing payment.
- 31. The price evaluation shall be carried out on Landed price including taxes, duties and all other applicable charges.

### FORMAT FOR SUBMISSION OF QUOTATION

| Enquiry No.          | : Enq/MF/1/PWSP                      |
|----------------------|--------------------------------------|
| Name Of Party        | : OFFICE COPY                        |
| Quotation No. & Date | :                                    |
| Due on               | : <b>25/09/2020</b> by 5:00 PM (IST) |
|                      |                                      |

| Sr No. | Material Description             | Qty | Unit | Rate        | Total |
|--------|----------------------------------|-----|------|-------------|-------|
| 1      | SWITCHED POWER SUPPLY (SPS) CARD | 45  | NOS  |             |       |
|        |                                  |     |      | Grand Total |       |

#### **COMMERCIAL TERMS & CONDITIONS \***

| Sr.No     | Description  | Bidder's Compliance [Comply<br>Yes/No (In case of No Please<br>provide details)] |  |  |  |  |
|-----------|--|--|--|--|--|--|
| 1         | Payment: ITER-India payment terms will apply (Refer Sr. No. 19 of Terms and Condition) |  |  |  |  |  |
| 2         | Validity Period (Refer Sr.No. 4 Of Terms and Condition)                                |  |  |  |  |  |
| 3         | Warranty (Refer Sr.No. 21 Of Terms and Condition)                                      |  |  |  |  |  |
| 4         | GST (5% extra as per sr. no 2 of Note in enquiry document)                             |  |  |  |  |  |
| 5         | GST No. (To Specify)   |  |  |  |  |  |
| 6         | Discount(if any)   |  |  |  |  |  |
| 7         | The rates of spare material ( As listed in Annexure-III)                               |  |  |  |  |  |
| * Fill ii | n the applicable details   |  |  |  |  |  |
| Place:    | Authorised Signatory:  |  |  |  |  |  |

Date:

Company Seal

## **Technical Specifications for Customized Switch Power Supply (SPS) Cards**

#### Scope of Work:

Scope of work include fabrication and supply of 45 Nos. of SPS cards as per following,

- (1) Submission of BoM for approval to ITER-India.
- (2) Approval of gerber file by ITER-India, produced on the basis of layout file (\*.brd) provided by ITER-India.
- (3) Component procurement as per approved Bill of Material
- (4) Production of 45 Nos. of PCB as per approved gerber file.
- (5) Bare Board Test Report shall be submitted for ITER-India approval
- (6) Bare board shall be submitted for inspection before component stuffing and soldering
- (7) Component stuffing on PCB and mounting of cards in Poly Carbonate Enclosure.
- (8) Verification of workmanship and testing of all SPS cards at Vendors site.
- (9) Delivery of 45 Nos. of SPS cards and site acceptance testing at ITER-India, along with spare components.

A prototype card has been developed as shown in image below. Present scope covers the bulk manufacturing of identical 45 Units.



Figure 1 : (1) PCB Layout (2) SPS Card with Component (3)(4) Front and Back view of assembled SPS Card

#### **Eligibility Criteria:**

- (1) Vendor must have experience in the field of fabrication of similar jobs viz. Electronic cards/populated PCBs for SMPS/Power Supplies / LED Lightings/Audio Amplifiers etc. An unpriced PO of similar work executed in last 2 years should be provided as an evidence.
- (2) Vendor must have inhouse facility for soldering, verification and Testing. Make and model of Temperature controlled soldering station, Oscilloscope should be provided as an evidence.

#### **Specifications for PCB:**

The layout file is as per Annexure I. For soft-copy of layout file, interested vendors should approach us by writing email to <a href="mailto:pws.group@iter-india.org">pws.group@iter-india.org</a>. The specifications for PCB are listed in table below.

| Туре:      | Double-sided, PTH with SM, SMOBC, HAL Surface finish |
|------------|--|
| Layer:     | 2 layers   |
| Material:  | Glass epoxy (FR-4) Nema Grade IPC-4101/99            |
| Thickness: | 2 mm+/- 0.1mm  |

| Base copper   | > 60 micron each side                                  |  |  |  |  |
|---|--|--|--|--|--|
| Finish copper   | > 90 micron each side                                  |  |  |  |  |
| Size of PCB   | 265 mm X 240 mm, 2 mm thickness                        |  |  |  |  |
| Solder mask/Legend  | Green Colour /White Colour on both Top and Bottom side |  |  |  |  |
| Compliance  | IPC 6012, IPC-A-610, UL                                |  |  |  |  |
| PCB should be fabricated only at facilities having valid ISO 9001 certifications. |  |  |  |  |  |

#### **Specifications of Components**

- Annexure –II provides the list of components including Free issue materials (FIM) to be provided by ITER-India. It includes SMD, through hole components and polycarbonate enclosure. Annexure –III provides the list of the components and spare quantity to be provided as loose.
- Components other than FIMs (including spare quantity) must be procured from authorized sources only. A certificate of compliance against specification/make shall be produced. ITER-India may ask for PO copies to verify the source.
- In case of non-availability or long lead time, an alternate component shall be suggested for approval.
- Cut outs at facia of enclosure must be properly finished (machined finish). It must display stickers for identification viz. Sr., Input, Output, FO etc.

#### **Assembly Instructions**

- For Surface Mount Discrete components, automated stencil-based soldering is recommended.
- Soldering must be done in ESD protected Assembly station.
- IPC J-001 should be followed for workmanship
- Conformal coating should be applied on each PCB and baked for 1 hour at 60 C.
- Populated PCB to be mounted in PC Enclosure using non-metallic hardware.
- Enclosure cover fixing also should be done by non-metallic fasteners.

#### **Documents along with Offer**

- Vendor must have experience in the field of fabrication of similar jobs viz. Electronic cards/populated PCBs for SMPS/Power Supplies / LED Lightings/Audio Amplifiers etc. An unpriced PO of similar work executed in last 2 years should be provided as an evidence.
- Vendor must have inhouse facility for soldering, verification and Testing. Make and model of Temperature controlled soldering station, Oscilloscope should be provided as an evidence.
- List of proposed vendors for PCB manufacturing (Only ISO9001 certified)
- Tentative schedule

#### **Acceptance Test**

Test at Vendor'site (Factory test):

Following tests will be performed on each SPS card-

- (1) Check for workmanship
- (2) Card shall be Powered-ON and Control Pulses shall be given. It must produce output according to given pulses.
- (3) Each card shall be kept Powered-On for duration of 1 Hour.

A test setup shall be arranged (not in scope of supply) consisting of following equipment.

- (1) 230V: 285 V Transformer with soft-charging mechanism
- (2) Optical Pulse generator
- (3) Load Bank
- (4) Measuring Instruments viz. DMM, Oscilloscope Items at Sr. 1, 2, 3 can be provided on returnable basis by ITER-India on request of Vendor.

Only after successful testing of all SPS cards, Vendor delivers the material at ITER-India.

Test at ITER-India site (acceptance test):

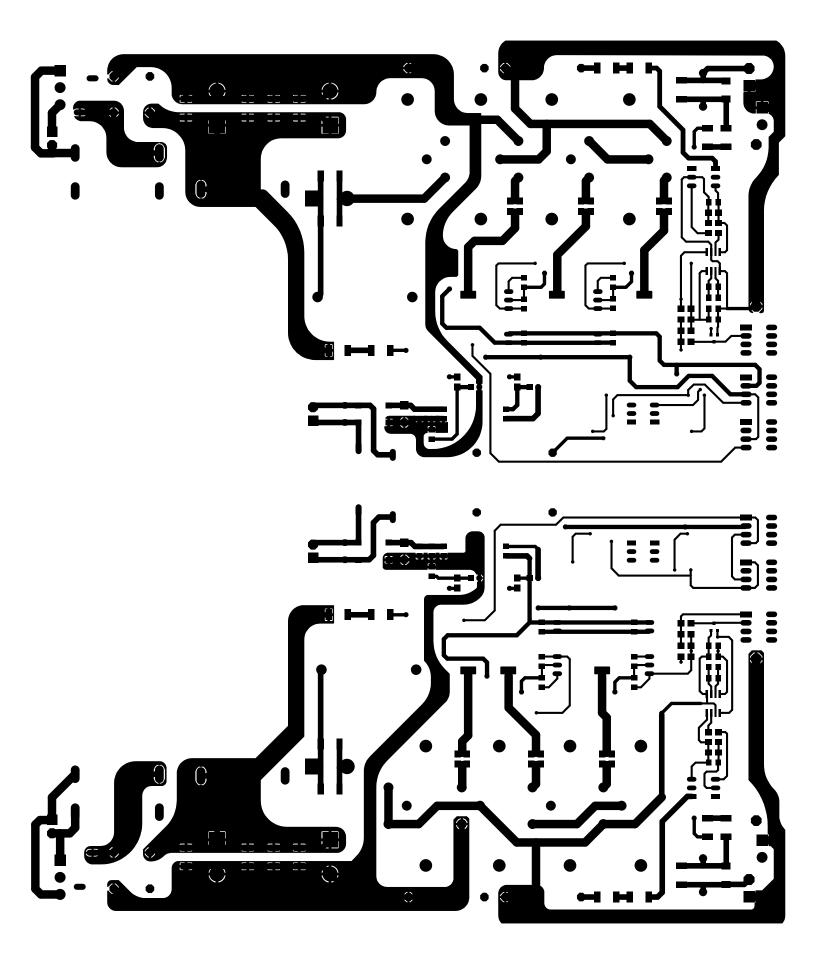
Following tests will be performed on each SPS card-

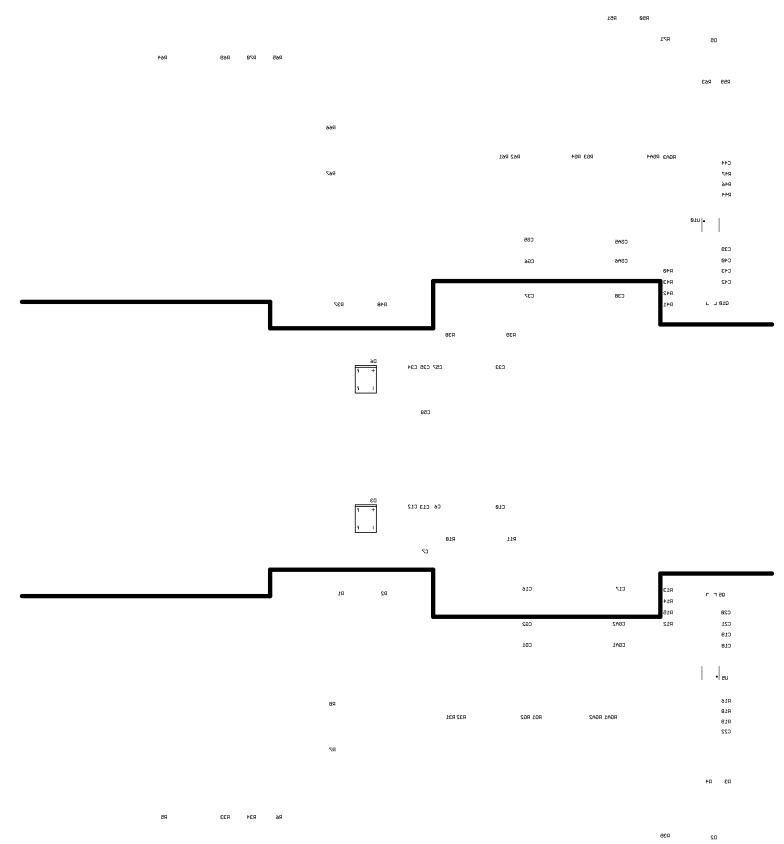
(1) Card shall be Powered-ON and Control Pulses shall be given. It must produce output according to given pulses.

#### **Deliverables:**

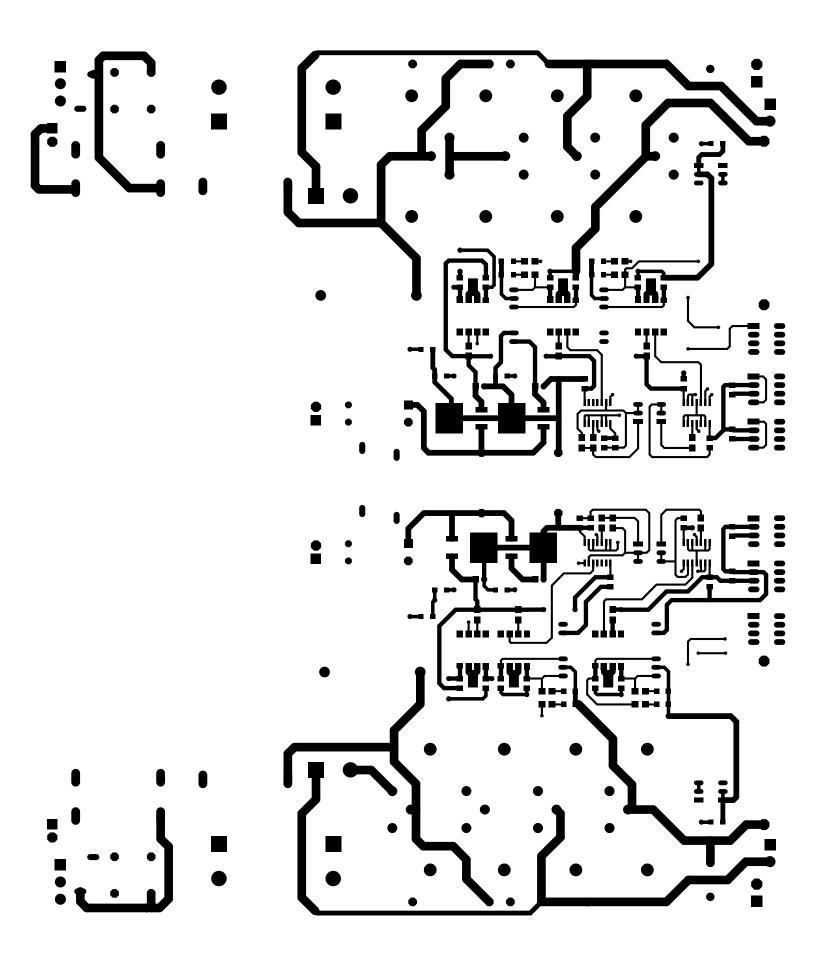
- 1) 45 Nos. of SPS cards
- 2) Bare PCB Test Report
- 3) Factory test report & Site Acceptance Test Report

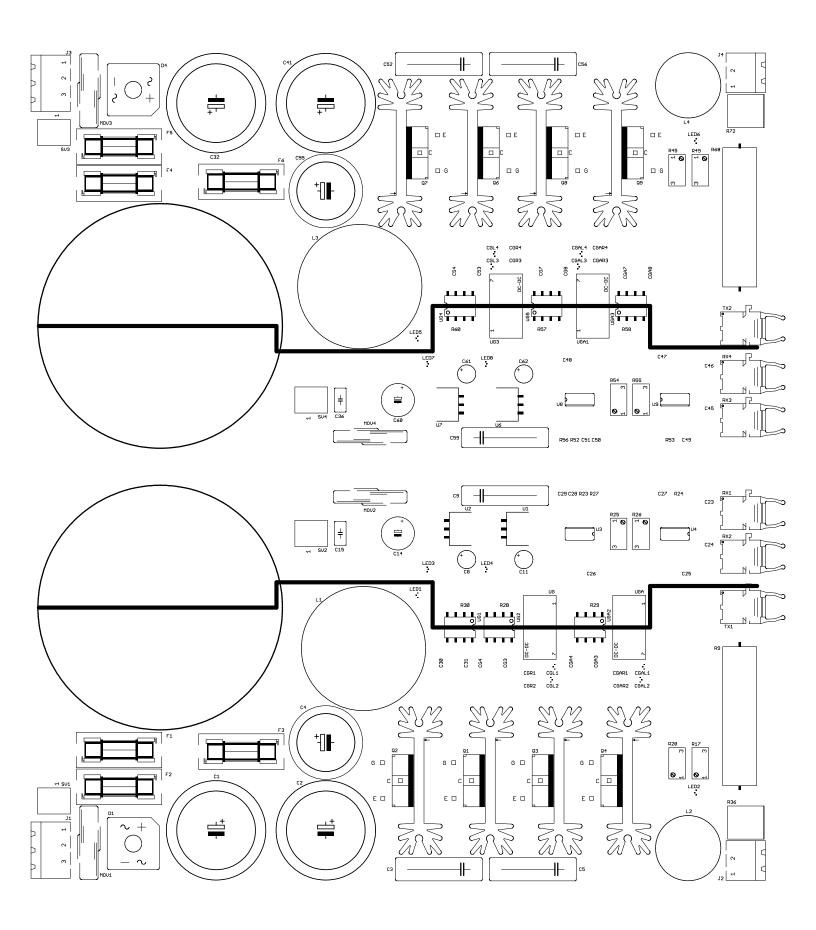
Annexure – I LAYOUT





R21 R22





### **Annexure – II – Bill of Material**

| Sr<br>No. | Part                   | Qty | Description                         | Value  | Package  | Make   |
|-----------|------------------------|-----|-------------------------------------|--|--|--|
| 1         | J1, J3                 | 2   | PCB Connector - Male<br>Female Pair | MKDS-3-PIN plug type,<br>PCB Mounting - Male<br>Horizontal with Female<br>Block  | 5.08 mm - 3 Pin                                  | Phoenix, Elmac, RS<br>Components                                 |
| 2         | J4, J2                 | 2   | PCB Connector - Male<br>Female Pair | MKDS-2-PIN, plug type,<br>PCB Mounting - Male<br>Horizontal with Female<br>Block | 5.08 mm - 2 Pin                                  | Phoenix, Elmac, RS<br>Components                                 |
| 3         | MOV3, MOV1             | 2   | Varistor                            | 820V, 510VAC, 670VDC,<br>20MM DISC   | 20 mm  | Bourns-20d821k, OR<br>Equivalent EPCOS, Vishay                   |
| 4         | MOV4, MOV2             | 2   | Varistor                            | 275 V, 350 V, 430VDC,<br>20MM DISC   | 20 mm  | Bourns-20d431k, EPCOS,<br>Equivalent EPCOS, Vishay               |
| 5         | F1, F2, F3, F4, F5, F6 | 6   | Cartridge Fuse Holder,<br>PCB Mount | 600V, 10A, 5 x 20mm,<br>Solder, Through Hole                                     | 5 x 20mm   | Little Fuse - 05200101z<br>Schurter - 0031.8201 OR<br>Equivalent |
| 6         | D3, D6                 | 2   | Bridge Rectifier                    | Single Phase, 1 kV, 6 A,<br>Through Hole, 4 Pins                                 | D-72   | Vishay - VS-KBPC610PBF<br>OR Equivalent                          |
| 7         | D1, D4                 | 2   | Bridge Rectifier                    | single Phase, 600 V, 2 A,<br>SDIP, 4 Pins  | SDIP   | On Semiconductor -<br>DF06S2 OR Equivalent                       |
| 8         | C32, C41, C1, C2       | 4   | Polarized Capacitor                 | Aluminium Electrolytic,<br>470- 560 uF, 450V,85C,                                | Lead: 10 mm<br>Diameter: 30mm,<br>Height - 45 mm | United Chemi-Con -<br>Ekmw451vs, Kemet-Alc80<br>Series, Samways  |

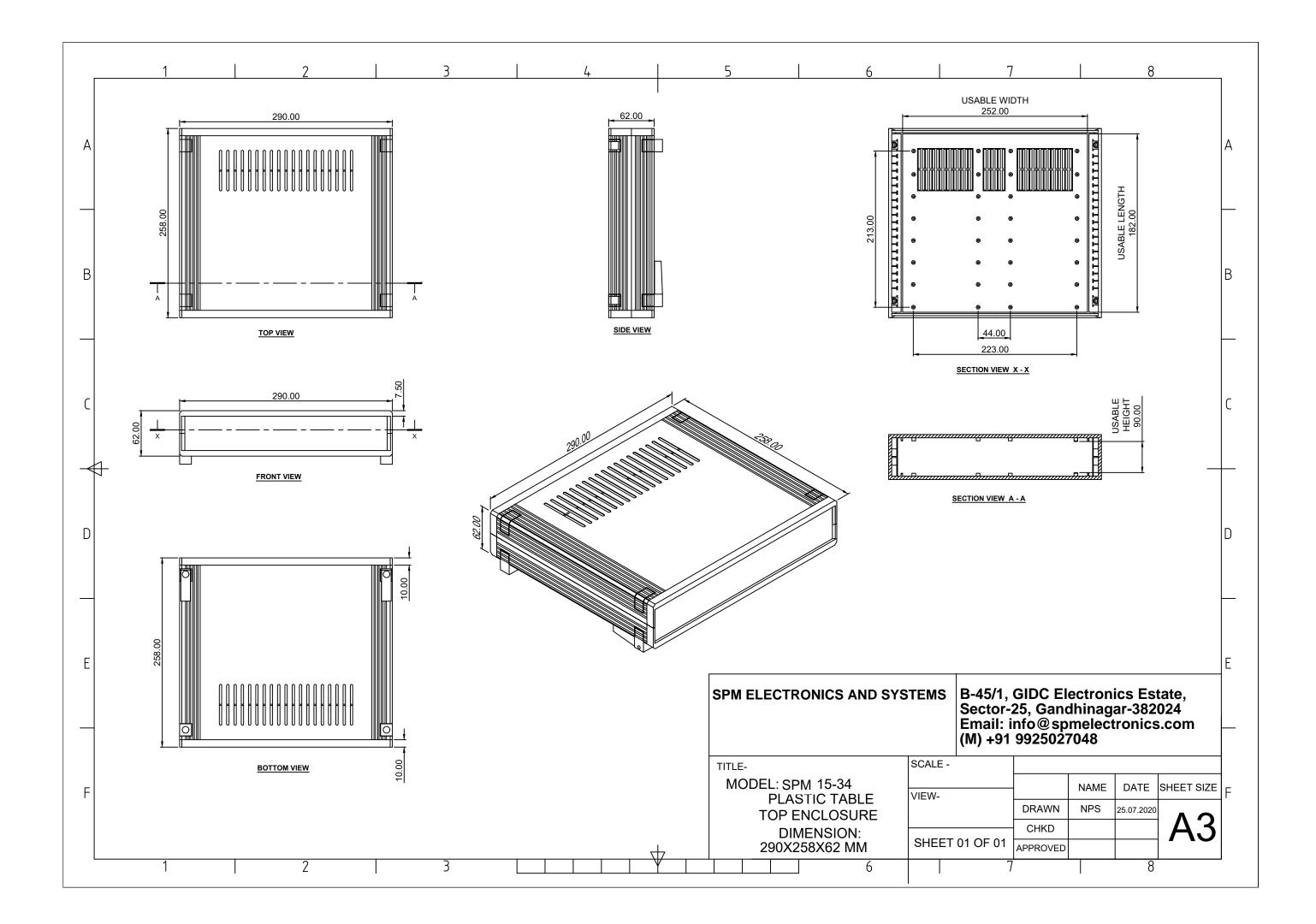
| 9  | L1, L3                         | 2 | Inductor            | High Current Choke,<br>10mH <u>+</u> 10%, 1.3A,                       | Radial, Día: 28 mm<br>Height: 26 mm                     | Bourns-JW-Miller –<br>Model 1140-103k                             |
|----|--------------------------------|---|---------------------|---|---|---|
| 10 | C4, C55                        | 2 | Polarized Capacitor | Aluminium Electrolytic,<br>120uF $\pm$ 20% , , 450V ,<br>Snap-In Type | Lead Spacing 10<br>mm Dia.: < 25mm,<br>Height - < 45 Mm | Cornell Dubilier<br>Wurth Electronic<br>United Chemi-Con<br>Kemet |
| 11 | Q6, Q7, Q8, Q9, Q1, Q2, Q3, Q4 | 8 | NPT Trench IGBT     | FGA25N120   | TO-247  | Free Issue Material   |
| 12 |                                | 8 | Heatsink            | Square, With Radial Fins,<br>R <sub>TH</sub> < 7 C/W                  | TO-218 /TO-220  | Fischer, Aavid  |
| 13 | C52, C56, C3, C5               | 4 | DC Film Capacitor   | Film Capacitor, Box Type,<br>0.33 μF <u>+</u> 10 %, 400 V             | Lead : 22.5 mm  | EPCOS- B32523 Series or Equivalent                                |
| 14 | R41, R13                       | 2 | Resistor            | 4.7 K   | RESISTOR_1206   | Multicomp, Yageo, Murata  |
| 15 | L2, L4                         | 2 | Inductor            | 100 μH± 10%, 1.7 A, ,5<br>MHz Support                                 | Radial, Dia. < 20<br>mm Height < 30<br>mm               | Bourns-JW-Miller,<br>Coilcraft - RFC0810B-<br>104KE               |
| 16 | Q5, Q10                        | 2 | Transistor NPN      | MMBT2222  | SOT23-3   | Analog-Devices, Fairchild,<br>Semikron                            |
| 17 | D5, D2                         | 2 | Diode               | UF4007  | SOD87   | Analog-Devices, Fairchild,<br>Semikron                            |
| 18 | R71, R35                       | 2 | Resistor            | 100 Ohm, 1 W  | R2512   | Multicomp, Yageo, Murata  |
| 19 | C59, C9                        | 2 | DC Film Capacitor   | Film Capacitor, Box Type,<br>0.33 µF, 400 V                           | Lead : 22.5 mm  | EPCOS B32523 Series OR<br>Equivalent                              |

| 20 | C60, C14  | 2  | Polarized Capacitor                  | 1000uF, > 35 V,<br>Aluminium Electrolytic,<br>85 C                            | E5-13  | Vishay, Nichicon, EPCOS                |
|----|---|----|--------------------------------------|---|--|--|
| 21 | C36, C15  | 2  | Capacitor                            | Film Capacitor, Box Type,<br>100nf, 275 V AC, 85C                             | 3.96 mm  | EPCOS, Vishay OR<br>Equivalent         |
| 22 | R5, R33, R34, R6, R64, R69,<br>R70, R65, R66, R67, R8, R7 | 12 | Resistor                             | 1.2 M/1W  | R2512  | Multicomp, Yageo, Murata               |
| 23 | U1, U6  | 2  | VOLTAGE<br>REGULATOR                 | LM7815  | TO263-3  | Analog-devices, ST<br>Microelectronics |
| 24 | U2, U7  | 2  | VOLTAGE<br>REGULATOR                 | LM7805  | TO263-3  | Analog-devices, ST<br>Microelectronics |
| 25 | U8, U9, U3, U4  | 4  | Quad NAND Schmitt<br>Trigger, CD4093 | 2 Inputs, 3 V to 18 V<br>Supply, 6.8 mA Out                                   | SOIC-14  | Analog-devices, Fairchild,<br>Semikron |
| 26 | U5, U10   | 2  | V/F Converter                        | AD654 - SOIC8   | AD654, SOIC8                                     | Free Issue Material                    |
| 27 | UG4, UG5, UGA3, UG1, UG2, UGA2                            | 6  | MOSFET Gate Driver<br>Optocoupler    | FOD3180, 1 Channel, 2 A<br>Peak Current, 250 KHz<br>Support, 8 Pins, 5 kV,    | SOIC8, 6.3MM                                     | ON Semiconductor                       |
| 28 | UG3, UGA1, UG, UGA  | 4  | Isolated DC/DC<br>Converter          | 13.5-16.5 V Input, +15 V<br>& -8.7 V Output, 2 W, SIP,<br>5.2 kV DC Isolation | Width: 9.95mm<br>Height: .65mm<br>Depth: 19.65mm | Murata: MGJ2D151509SC                  |
| 29 | RX1, RX2, RX3, RX4  | 4  | Receiver                             | HFBR-2521   | HFBR-15X3  | Free Issue Material                    |
| 30 | TX1, TX2  | 2  | Transmitter                          | HFBR-1521   | HFBR-15X3  | Free Issue Material                    |

| 31 | C19, C40   | 2  | SMD Multilayer<br>Ceramic Capacitor | 470 pF, 50 V, ± 10%,<br>dielectric X7R   | SMD, 1.60x 0.80x<br>0.80 mm | AVX, Multicomp, KEMET    |
|----|--|----|-------------------------------------|--|-----------------------------|--------------------------|
| 32 | LED5, LED6, LED2, LED1   | 4  | Led                                 | Green  | LED3MM                      | Osram, Electrolube,      |
| 33 | LED7, LED8, CGL4, CGL3, LED3,<br>LED4, CGAL4, CGAL3, CGL1, CGL2,<br>CGAL1, CGAL2 | 12 | Led                                 | Red  | LED3MM                      | Osram, Electrolube,      |
| 34 | Hang on Heatsink   | 2  | Resistor                            | 2K, 100 W, Wire-wound,<br>Aluminium Housed,<br>Epoxy Potted, V Max ><br>2500 V, Isolation > 3 kV<br>DC | 0411/15                     | Arcol, PEC, Vishay       |
| 35 | R38, R10, R15, R14, R43, R42   | 6  | Resistor                            | 470E   | RESISTOR_1206               | Multicomp, Yageo, Murata |
| 36 | CGR4, CGAR4, CGR2, CGAR2, CGR4   | 5  | Resistor                            | 8.2K   | RESISTOR_1206               | Multicomp, Yageo, Murata |
| 37 | R39, R11, CGAR3, CGR1, CGAR1,<br>CGR3,   | 6  | Resistor                            | 1.5K   | RESISTOR_1206               | Multicomp, Yageo, Murata |
| 38 | R40  |    | Resistor                            | 10K  | RESISTOR_1206               | Multicomp, Yageo, Murata |
| 39 | R31, RG1, RGA1, R61, RG3, RGA3,<br>R16, R53, R52, R44, R24, R23                  | 12 | Resistor                            | 51E  | RESISTOR_1206               | Multicomp, Yageo, Murata |
| 40 | R54, R55, R25, R26, R17, R45, R12  | 7  | Potentiometer                       | 10K  | S64W                        | Multicomp, Yageo, Murata |
| 41 | R18, R19, R46, R47,  | 4  | Resistor                            | 100K   | RESISTOR                    | Multicomp, Yageo, Murata |
| 42 | R49, R20   | 2  | Potentiometer                       | 1M   | S64W                        | Multicomp, Yageo, Murata |
| 43 | R50, R51, R48, R37, R21, R22   | 6  | Resistor                            | 2.2M   | R2512                       | Multicomp, Yageo, Murata |

| R57, R58, R60, R30, R28, R29  | 6  | Resistor   | 220E  | RESISTOR   | Multicomp, Yageo, Murata  |
|---|--|--|---|--|---|
| R68, R9   | 2  | Resistor   | 25k- 10W, Wire wound,<br>Axial Leaded   | 47.62 mm   | Vishay -<br>CW01025K00JE73 or<br>Equivalent   |
| R36, R72  | 2  |  | MKDS-2-PIN(5.08mm)<br>plug type, PCB Mounting -<br>Male Horizontal with<br>Female Block   | 5.08 mm - 2 Pin  | Phoenix, Elmac  |
| R3, R4, R63, R59, R1, R2  | 6  |  | 50k/1W  | R2512  | Multicomp, Yageo, Murata  |
| SV1, SV2, SV3, SV4  | 4  | PCB Connector  | JST-2-PIN (3.96mm)  | 3.96 mm  | ELMAC, RS or Equivalent   |
| C27, C29, C49, C50  | 4  | SMD Multilayer<br>Ceramic Capacitor,   | 1.5nF, 50 V, +/- 10 %   | 0.4 m x 0.2 mm   | AVX, Multicomp, KEMET   |
| C61, C62, C8, C11   | 4  | Polarized Capacitor  | 100uF, 25 V, 85 C   |  | Vishay, Nichicon, EPCOS   |
| C22, C30, C31, CG4, CG3, CG2, CG1,<br>CGA1, CGA2 CGA4, C16, C17, C20,<br>C21, C44, C54, C53, C42, C43, C46,<br>C47, C45, C23, C24, C25, C6, C7, C10,<br>C12, C13, C26, CG5, CG6, C37, C38,<br>CG7, CG8, CGA5, CGA6, CGA7,<br>CGA8, C33, C34, C35, C57, C 48 | 46   | SMD Multilayer<br>Ceramic Capacitor  | 100 nF, 50 V, ± 10%, X7R<br>dielectric  | SMD, 1.60x 0.80<br>mm  | AVX, Multicomp, KEMET   |
| Tr1, Tr2  | 2  | Toroidal Transformer   | 300V:18 V, 2 A, Toroidal  | OD : 75 mm<br>Height : 35 mm   | M/s. Shilchar Transformer   |
| Enclosure   | 1  | Rectangular Box with Facia   | Polycarbonate   | Detailed drawings are appended here.   | SPM Electronics,<br>Gandhinagar   |
|   | R68, R9   R36, R72   R3, R4, R63, R59, R1, R2   SV1, SV2, SV3, SV4   C27, C29, C49, C50   C61, C62, C8, C11   C22, C30, C31, CG4, CG3, CG2, CG1, CGA1, CGA2 CGA4, C16, C17, C20, C21, C44, C54, C53, C42, C43, C46, C47, C45, C23, C24, C25, C6, C7, C10, C12, C13, C26, CG5, CG6, C37, C38, CG7, CG8, CGA5, CGA6, CGA7, CGA8, C33, C34, C35, C57, C 48   Tr1, Tr2 | R68, R9 2   R36, R72 2   R3, R4, R63, R59, R1, R2 6   SV1, SV2, SV3, SV4 4   C27, C29, C49, C50 4   C61, C62, C8, C11 4   C22, C30, C31, CG4, CG3, CG2, CG1, CGA1, CGA2 CGA4, C16, C17, C20, C21, C44, C54, C53, C42, C43, C46, C47, C45, C23, C24, C25, C6, C7, C10, C12, C13, C26, CG5, CG6, C37, C38, CG7, CG8, CGA5, CGA6, CGA7, CGA8, C33, C34, C35, C57, C 48   Tr1, Tr2 2 | R68, R9 2 Resistor   R36, R72 2 Image: Constant of the system | R68, R92Resistor25k-10W, Wire wound,<br>Axial LeadedR36, R722Resistor25k-10W, Wire wound,<br>Axial LeadedR36, R722MKDS-2-PIN(5.08mm)<br>plug type, PCB Mounting -<br>Male Horizontal with<br>Female BlockR3, R4, R63, R59, R1, R2650k/1WSV1, SV2, SV3, SV44PCB ConnectorSV1, SV2, SV3, SV44PCB ConnectorIST-2-PIN (3.96mm)C27, C29, C49, C504SMD Multilayer<br>Ceramic Capacitor,C61, C62, C8, C114Polarized Capacitor100 nF, 50 V, ±/- 10 %C22, C30, C31, CG4, CG3, CG2, CG1,<br>CGA1, CGA2 CGA4, C16, C17, C20,<br>C21, C44, C54, C53, C42, C43, C46,<br>C47, C45, C23, C24, C25, C6, C7, C10,<br>C12, C13, C26, CG5, CG6, C37, C38,<br>CG7, CG8, CGA5, CGA6, CGA7,<br>CGA8, C33, C34, C35, C57, C 48Tr1, Tr22Toroidal TransformerTr1, Tr21Rectangular Box with<br>Polycarbonata | R68, R92Resistor $2^{5k-10W, Wire wound, Axial Leaded}$ $47.62 \text{ mm}$ R36, R722Resistor $2^{5k-10W, Wire wound, Axial Leaded}$ $47.62 \text{ mm}$ R36, R722 $2^{5k-10W, Wire wound, Axial Leaded}$ $5.08 \text{ mm} - 2 \text{ Pin}$ R3, R4, R63, R59, R1, R26 $50k/1W$ R2512SV1, SV2, SV3, SV44PCB ConnectorJST-2-PIN (3.96 mm) $3.96 \text{ mm}$ C27, C29, C49, C504SMD Multilayer<br>Ceramic Capacitor $1.5nF, 50 \text{ V}, \pm/-10 \text{ M}$ $0.4 \text{ m x } 0.2 \text{ mm}$ C61, C62, C8, C114Polarized Capacitor $100uF, 25 \text{ V}, 85 \text{ C}$ $-100uF, 25 \text{ V}, 85 \text{ C}$ C22, C30, C31, CG4, CG3, CG2, CG1, CG1, CG4, CG3, CG2, CG1, CG4, CG3, CG4, CG3, CG4, CG4, CG4, CG4, CG4, CG4, CG4, CG4 |

Note: It is recommended to refer Layout File for verification of Footprint. Component size exceeding the footprint shall not be accepted.



## **Annexure – III – Spares to be Provided**

| Sr<br>No. | Part             | Qty | Description         | Value   | Package   | Make  |
|-----------|------------------|-----|---------------------|---|---|---|
| 1         | MOV3, MOV1       | 6   | Varistor            | 820V, 510VAC, 670VDC,<br>20MM DISC                                      | 20 mm   | Bourns-20d821k, OR<br>Equivalent EPCOS, Vishay                    |
| 2         | MOV4, MOV2       | 6   | Varistor            | 275 V, 350 V, 430VDC,<br>20MM DISC                                      | 20 mm   | Bourns-20d431k, EPCOS,<br>Equivalent EPCOS, Vishay                |
| 3         | D3, D6           | 6   | Bridge Rectifier    | Single Phase, 1 kV, 6 A,<br>Through Hole, 4 Pins                        | D-72  | Vishay - VS-KBPC610PBF<br>OR Equivalent                           |
| 4         | D1, D4           | 6   | Bridge Rectifier    | single Phase, 600 V, 2 A,<br>SDIP, 4 Pins                               | SDIP  | On Semiconductor -<br>DF06S2 OR Equivalent                        |
| 5         | C32, C41, C1, C2 | 12  | Polarized Capacitor | Aluminium Electrolytic,<br>470- 560 uF, 450V,85C,                       | Lead: 10 mm<br>Diameter: 30mm,<br>Height - 45 mm        | United Chemi-Con -<br>Ekmw451vs, Kemet-Alc80<br>Series, Samways   |
| 6         | L1, L3           | 6   | Inductor            | High Current Choke,<br>10mH <u>+</u> 10%, 1.3A,                         | Radial, Día: 28 mm<br>Height: 26 mm                     | Bourns-JW-Miller –<br>Model 1140-103k                             |
| 7         | C4, C55          | 6   | Polarized Capacitor | Aluminium Electrolytic,<br>120uF <u>+</u> 20%, , 450V ,<br>Snap-In Type | Lead Spacing 10<br>mm Dia.: < 25mm,<br>Height - < 45 Mm | Cornell Dubilier<br>Wurth Electronic<br>United Chemi-Con<br>Kemet |
| 8         | C52, C56, C3, C5 | 12  | DC Film Capacitor   | Film Capacitor, Box Type,<br>0.33 µF <u>+</u> 10 %, 400 V               | Lead: 22.5 mm   | EPCOS- B32523 Series or<br>Equivalent                             |
| 9         | L2, L4           | 6   | Inductor            | 100 μH± 10%, 1.7 A, ,5<br>MHz Support                                   | Radial, Dia. < 20<br>mm Height < 30<br>mm               | Bourns-JW-Miller,<br>Coilcraft - RFC0810B-<br>104KE               |

| 10 | D5, D2                         | 6  | Diode                                | UF4007   | SOD87  | Analog-Devices, Fairchild,<br>Semikron      |
|----|--------------------------------|----|--------------------------------------|--|--|---|
| 11 | C59, C9                        | 6  | DC Film Capacitor                    | Film Capacitor, Box Type,<br>0.33 µF, 400 V  | Lead: 22.5 mm                                    | EPCOS B32523 Series OR<br>Equivalent        |
| 12 | U8, U9, U3, U4                 | 12 | Quad NAND Schmitt<br>Trigger, CD4093 | 2 Inputs, 3 V to 18 V<br>Supply, 6.8 mA Out  | SOIC-14  | Analog-devices, Fairchild,<br>Semikron      |
| 13 | UG4, UG5, UGA3, UG1, UG2, UGA2 | 18 | MOSFET Gate Driver<br>Optocoupler    | FOD3180, 1 Channel, 2 A<br>Peak Current, 250 KHz<br>Support, 8 Pins, 5 kV,                             | SOIC8, 6.3MM                                     | ON Semiconductor                            |
| 14 | UG3, UGA1, UG, UGA             | 18 | Isolated DC/DC<br>Converter          | 13.5-16.5 V Input, +15 V<br>& -8.7 V Output, 2 W, SIP,<br>5.2 kV DC Isolation                          | Width: 9.95mm<br>Height: .65mm<br>Depth: 19.65mm | Murata: MGJ2D151509SC                       |
| 15 | Hang on Heatsink               | 6  | Resistor                             | 2K, 100 W, Wire-wound,<br>Aluminium Housed,<br>Epoxy Potted, V Max ><br>2500 V, Isolation > 3 kV<br>DC | 0411/15  | Arcol, PEC, Vishay                          |
| 16 | R68, R9                        | 6  | Resistor                             | 25k- 10W, Wire wound,<br>Axial Leaded  | 47.62 mm   | Vishay -<br>CW01025K00JE73 or<br>Equivalent |
| 17 | Tr1, Tr2                       | 6  | Toroidal Transformer                 | 300V:18 V, 2 A, Toroidal   | 300 V: 18 V<br>Transformer                       | M/s. Shilchar Transformer                   |
| 18 | UG4, UG5, UGA3, UG1, UG2, UGA2 | 18 | MOSFET Gate Driver<br>Optocoupler    | FOD3180, 1 Channel, 2 A<br>Peak Current, 250 KHz<br>Support, 8 Pins, 5 kV,                             | SOIC8, 6.3MM                                     | ON Semiconductor                            |